

### Aluminum Frame Assembly Instructions

- Work on a clean, hard, flat surface. Lay out the frame parts face down. Insert two angles - the flat thin angle (back plate) and the thick one with screws (tapped corner) - together into the frame track. The two pieces are labeled so that A & B should be inserted facing each other. The angle with the screws will be facing up with the back plate underneath. If you can't fit the two pieces in the slot, you will need to unscrew the screws a bit.
- Do the same on the other end of this first frame part. Now you can slide the other two frame parts onto the angled pieces. You can loosely tighten the screws and align/square up the two frame corners. Now three sides of your frame are assembled.
- This will leave one end open where you will slide in your matted art and glazing before attaching the final piece of the frame. The artwork should be properly attached to the archival backing board with window mat, and have the glazing on top.
- Turn the mat with glazing face down and insert it into the open end of the metal frame by sliding it in the grooves. Make sure it goes all the way in and feels secure. If there is room and you want to add foam board slide that in next.
- Attach the other two pairs of hardware angles into the remaining piece of metal that is not yet attached. Then you can slide that piece onto the frame. Square the frame and tighten the screws. Flip frame over to inspect the corners for alignment. Adjust as needed.
- Next insert the springs to secure everything in place. Insert the springs on all sides of the frame. Insert springs curved side up.
- Install the two omni hangers a third of the way down from the top of the frame on either side. Screw to tighten them into place. Install hanging wire (sold separately).
- Attach the self-adhesive bumpers to the bottom two corners of the frame.

### Aluminum Frame Assembly Parts

4 Aluminum Frame Pieces cut to your width and length specifications. Must have Frame Assembly Hardware to assemble.



Frame Assembly Hardware (sold separately) includes:

- 4 Tapped Corners
- 4 Back Plates
- 2 Omni Hangers for picture wire
- 8 Spring Tension Clips
- 4 Foam Corner Bumpers

Tapped Corner



Back Plate



Omni Hanger

